# XCF2512K 平衡重式叉车 Forklift

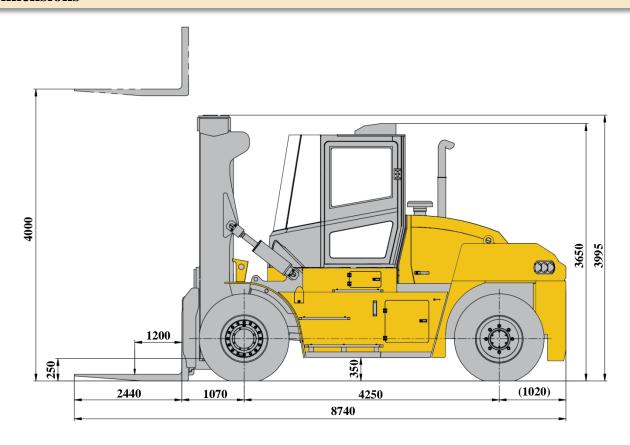


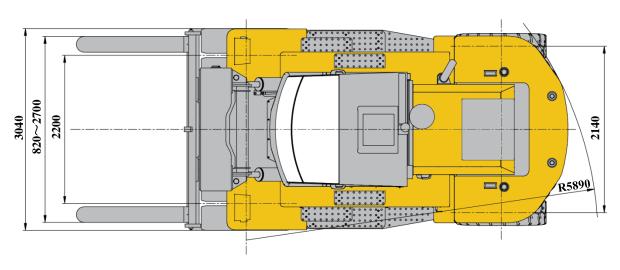


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产品型号 Product model	货叉长度 A/mm	载荷中心 D/mm	整机长度 L1/mm
XCF2512K	2440	1200	8740

标准配置			
司机室	驾驶、操纵一体化设计,外观简洁、动感。 全景式、低仪表台设计,视野开阔。人机 工程设计的内部空间,宽阔舒适。配置大 屏幕显示器,使用方便。电动辅助液压驱 动倾翻系统使得内部维修方便快捷。		
发动机	Cummins QSL8.9,直列六缸水冷电控柴油增压发动机;额定功率:194kW/2200r/min,最大扭矩:1200Nm/1500r/min;发动机排放:非道路三阶段、U.S.EPA Tier3、EU Stage IIIA。		
变速箱	美国 Dana TE系列自动变速箱(手自一体),4个前进档,3个后退档。变速控制阀为比例控制阀易于操纵,变速操纵、微动阀控制采用电子控制,使叉车的行驶及重载微动控制更加精准。		
驱动桥	德国Kessler重载驱动桥,型号Kessler D91, 湿式多片行走制动器,系统全封闭免维护, 充裕应对繁重工况,可靠性高、维护简便。		
轮胎	6个14.00-24-28PR斜交轮胎,承载力大、 专用的重型叉车花纹,适合平衡重式叉车 产品各种使用工况。		
悬挂	前桥与车架刚性连接,带载行驶稳定性高; 后桥与车架摆动铰接,行驶时,后桥可通 过铰接机构实现减震功能,缓和路面冲击。		
制动	行车制动:湿式盘式制动器,充裕应对长时间高强度繁重作业工况。 驻车制动:弹簧制动,液压解除的独立盘式制动器,作用于前桥。		
转向	转向桥全液压动力转向,转向轻便可靠。 最小转弯半径5890mm。		

空调 大功率、全自动冷暖空调。 变量泵负载敏感液压系统, 既保证装卸作 业时快速提升要求,又从源头减少发动机 液压系统 的持续负载,真正高效节能。液压系统元 件采用国际知名品牌产品,成熟稳定。 24V DC, 负极搭铁, 2个蓄电池, 照明系 统中设置有前大灯,倒车灯、转向灯等。 采用CAN-BUS 总线控制系统,稳定安全。 电气系统 高清彩屏显示设备运行参数,显示全面、 操作便捷。故障显示器和方便的诊断仪插 口,大大简化维修和保养。 车架采用细晶粒高强度钢焊接而成, 抗扭 转大截面框架结构,承载能力强。 车架 设计过程中运用有限元分析计算、零阶设 计优化方法对核心结构进行优化设计、保 证了结构件的强度和刚度。 宽视野伸缩门架,采用抗扭曲设计,作业 门架 性能好、抗扭能力强、操作视野开阔。 高强度锻造货叉。侧移调距叉, 货叉移动 货叉

#### 选装配置

由油缸驱动,具有侧移调距的功能。

通过装在车辆后方的摄像头,可在司机室 倒车影像 内显示屏上看到车辆后部影像。

通过装在车辆后方的传感器,可以在车辆 倒车雷达 后方存在障碍时进行报警。

称重系统 诵过检测液压压力的方法进行载荷的测量。

操作人员离开座位时,整车自动断开动力, 行驶OPS 无行驶动作。

门架OPS操作人员离开座位时,门架无动 起升OPS 作。

产品各部件明细如上所述,具体部件明细请参照 产品报价单。

#### **Technical specifications**

Stand	lard	eau	ipm	ent
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Cab

The integrated design of driving and and operating functions makes the appearance simple and dynamic. Panoramic, low Instrument panel and Ergonomically designed inner space bring wide field of vision and comfortable experience. Equipped with large screen display, the machine is easy to use. The electric auxiliary hydraulic drive tipping system makes the internal maintenance convenient and fast.

**Engine** 

QSL8.9, inline six-cylinder water-cooled turbocharged electric-control diesel engine, manufactured by XCMG;

Rated power 194kW/2200r/min, max. torque 1200Nm/1500r/min;

Emission compliance: compliant with off-road U.S. EPA Tier 3/EU Stage IIIA.

TE series automatic transmission (with manual shift) manufactured by DANA America, with 4 forward and 3 reverse gears available.

ssion

Transmi- The speed control valve is a proportional control valve, which is easy to operate. the speed control and micro valve control adopt electronic control is adopted for the micro valve control, which makes the driving and heavy load micro control of forklift more accurate.

D91, German KESSLER heavy duty drive axle,

Drive axle

axle. Eequipped with a wet multi-disc travel brake, the system is fully enclosed and maintenance-free, which can adequately cope with heavy working conditions and bring high reliability and easy maintenance

Tires

6 diagonal tires, with large bearing capacity and special heavy forklift pattern, are suitable for various working conditions of counterweight forklift products.

Tire specifications: 14.00-24-28PR.

Suspensions

Front axle is rigidly connected with frame for high stability while driving with a container suspended; rear axle is hinged with frame for buffering road shock through the hinged mechanism.

Service brake: wet disc brake, acting on the front wheels. Automatic braking is available in case of **Brakes** lower system pressure.

> Parking brake: spring-loaded brake hydraulic-released independent disc brake, acting on the front axle.

Rear axle full hydraulic power steering, steering Steering light and reliable. The minimum turning radius is 5890mm

Air

High power, automatic cooling and heating conditioner air conditioning

Hvdraulic system

The load sensitive hydraulic system of variable pump not only ensures the rapid lifting requirements during loading and unloading operation, but also reduces the continuous load of engine from the source, which is truly efficient and energy-saving. Adopted international famous brand products the components of system are mature and stable.

Electric system DC 24 V, negative ground, 2 batteries. There are headlamps, reverse lamp and turn lamps available in lighting system. Due to the CAN-BUS bus control, the system is stable and safe Fault display and convenient diagnostic instrument socket greatly simplify the repair and maintenance

Frame is made of fine grain high tension steel, with anti-torsion large cross-section, strong carrying capacity.

Frame

Finite element analysis and zero order design optimization method adopted for key structures ensure the strength and stiffness of structural members.

Mast

The telescopic mast with wide field of vision adopts anti twist design, which has good operation performance, strong anti twist ability and excellente vision

Fork

High strength forged fork. Side shift distance fork, fort movement is driven by oil cylinder, with the function of side shift adjusting distance.

#### **Additional equipment**

Reverse image

The rear HD image can be seen on the driver's indoor display through the camera mounted on the rear of the vehicle

Reversing radar

The sensor installed at the rear of the vehicle will alarm when there is an obstacle behind it

system

Weighing The load is measured by detecting the hydraulic pressure

The vehicle will automatically cut off the Driving OPS power without driving action, when the operator leaves the seat

**Lifting OPS** When the OPS operator of the mast leaves the seat, the mast does not move

The details of each component of the product are described above, for more details, please refer to the product quotation.

#### 重量

### Weight

车辆型号 Product Model	项目 Item	前轴 Front Axle	后轴 Rear Axle	总重量 Total Weight
XCF2512K	空载 Unloaded	16450kg	20050kg	36500kg
ACF2312K	满载 Rated load	55350kg	6150kg	61500kg

轴荷为门架处于垂直状态时的数值。

The axle loads listed in the table are the values when mast is vertical.

### 作业速度

## **Working speeds**

项目 Item	空载 Unloaded	满载 Rated load
起升速度 Lifting speed	310mm/s	280mm/s
下落速度 Lowering speed	300mm/s	300mm/s
行驶速度 Traveling speed	26km/h	25km/h

## 货叉规格

### Fork specifications

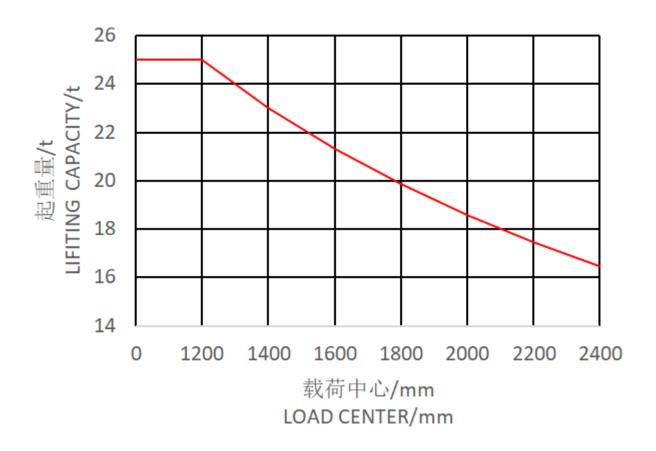
项目 Item	XCF2512K
长 Length	2440mm
宽 Width	250mm
高 Height	110mm

## 起重能力

# Lifting capacities

产品型号	<b>额定起重量</b>	载荷中心	最大起升高度
Product Model	Rated Lifting Capacity	Load Center	Max. Lifting Height
XCF2512K	25000kg	1200mm	4000mm

### XCF2512K载荷曲线



# 主要技术参数

#### **Main Technical Data**

序号 No			单位 Units	参数 Parameters XCF2512K
1	额定起重量 Rated lifting capacity		kg	25000
2		全长 Overall length	mm	8740
3	全宽	车轮宽 Width(wheel)	mm	3040
4	Overall width	车架宽 Width(frame)	mm	3040
5		不起升门架高度 Min. mast height	mm	3995
6	全高 Overall high	司机室高度 Cab height	mm	3650
7		作业时最大高度 Max. mast height	mm	5995
8		轴 距Wheelbase	mm	4250
9		前悬距 Front overhang	mm	1070
10		前轮距Track(front)	mm	2200
11	后轮距Track(rear)		mm	2140
12	最小离地间隙	门架下端 Under mast(unloaded/rated load)	mm	250
13	Min. ground clearance	车架中部 Middle of truck(unloaded/rated load)	mm	350
14	无载最大起升高度 Max. lifting height		mm	4000
15	门架倾角(前/后) Mast tilting(forwards/backwards)		(°)	6/10
16	<u> </u>		kg	36500
17	无载最大起升速度 Max. lifting speed(unloaded)		mm/s	310
18	海 <del>裁</del> 是 大 起 升 使 度		mm/s	280
19	无载最大下落速度 Max. lowering speed(unloaded) mm/s 300		300	
20	满载最大下落速度 Max. lowering speed(rated load) mm		mm/s	300
21	最小转弯半径 Min. turning radius		mm	5890
22	无载最大运行速度 Travelling speed(unloaded)		km/h	26
23	满载最大运行速度 Travelling speed(rated load)		km/h	25
24	满载最大爬坡度 Max.grade-ability		%	27
25	满载最大牵引力 Max. drawbar pull(rated load)		kN	242

# 主要配套件明细表

## Main parts list

序号 No.	名 称 Name	型 号 Model	厂家 Manufacturer
1	发动机 Engine	QSL8.9	康明斯 Cummins
2	变速箱 Transmission	DANA TE	美国 Dana America Dana
3	驱动轴 Drive Axle	Kessler D91	德国 Kessler Germany Kessler
4	轮胎 Tire	14.00-24-28PR	杭州中策橡胶有限公司 Hongzhou Zhongce Rubber Co.,Ltd
5	司机室 Cab	XCF1606K.03	徐州徐工港口机械有限公司 Xuzhou XCMG Port Machinery Co.,Ltd
6	主泵 Main Pump	P1	美国派克 America Paker
7	主阀 Main Valve	K220	美国派克 America Paker
8	转向器 Steering Gear	530	伊顿液压系统(济宁)有限公司 Eaton Hydraulics Systems (Jining) Co., Ltd



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